



## Technical Data Sheet C 515 015

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# KÖSTER KB-FIX 5

# Fast setting cement for swift installations

CE	KÖSTER BAUCHEMIE AG Dieselstraße 1-10, 26607 Aurich 18 C 515 EN 1504-3:2005 Concrete replacement product for static and non-static relevant repairs used as mortar applied by hand (3.1) EN 1504-3: ZA. 1a
Compressive Strength	Class R1
Chloride ion content	≤ 0,05 %
Adhesion strength	≥ 1,5 MPa
Restraint shrinkage/expansion	NPD
Resistance to carbonatation	NPD
Fire Resistance	Class E
Release of dangerous substances	Compliance with 5.4, EN 1504-3

#### Features

KÖSTER KB-Fix 5 is an extremely fast setting waterproof and weatherproof mortar for swift installations.

#### **Technical Data**

Density of fresh mortar	approx. 2.0 kg / l
Compressive strength (2 h)	approx. $> 4 \text{ N} / \text{mm}^2$
Compressive strength (24 h)	> 11 N / mm²
Compressive strength (7 days)	> 30 N / mm²
Compressive strength after 28	> 60 N / mm²
days	
Flexural tensile strength(2 h)	> 5 N / mm²
Flexural tensile strength(24 h)	> 2.5 N / mm <sup>2</sup>
Flexural tensile strength(7 d)	> 4 N / mm <sup>2</sup>
Starts to set	after approx. 5 minutes (+ 20 °C)
Application of next layer	after approx. 3 hours
Modulus of Elasticity	approx. 19,000 N / mm <sup>2</sup>

## **Fields of Application**

KÖSTER KB-Fix 5 is intended for swift filling of holes and cracks in plaster and masonry, for anchoring wall anchors, anchor fittings, brackets of roof gutters and down pipes, handrails, grates, radiators as well as for swift repairs at home, for sealing pipe penetrations in connection with KÖSTER KB-Flex 200. KÖSTER KB-Fix 5 is suitable for both inside and outside use.

# Substrate

The surface has to be sound and clean, free of oil and grease. The material can be applied to all mineral substrates.

#### Application

Mix 3 parts of KÖSTER KB-Fix 5 with 1 part of water into a stiff, viscous mortar. When doing sealing work or when repairing larger areas, press the mortar into place using a board or trowel until it has set.

In cold weather, mix KÖSTER KB-Fix 5 with warm water (approx. 20 °C). KÖSTER KB-Fix 5 can be modified to give a slower reaction time and lower compressive strength by adding washed sand and Portland cement (always carry out tests before installation).

#### Consumption

Approx. 1.8 kg/l void

#### Cleaning

Clean tools immediately after use with a lot of water.

# Packaging

C 515 015

15 kg bucket

#### Storage

Store the material in a dry environment. In originally sealed packages, the material can be stored for a minimum of 6 months.

#### Safety

Wear protective gloves and goggles when processing the material. Adhere to all governmental, state, and local safety regulations when processing the material.

# **Related products**

KÖSTER KB-FIX 1 KÖSTER KB-Pox IN KÖSTER KB-Flex 200 KÖSTER Mautrol Liquid Sealant KÖSTER Capillary Rods KÖSTER KD System KÖSTER Spatula KÖSTER Mortar Stirrer Prod. code C 511 015 Prod. code IN 231 Prod. code J 250 Prod. code M 241 Prod. code M 963 Prod. code W 219 Prod. code X 987 001 Prod. code X 997 001

of the construction site and for the final results of the construction process. This may require adjustments to the recommendations given here for standard cases. Specifications made by our employees or representatives which exceed the specifications contained in this technical guideline require written confirmation. The valid standards for testing and installation, technical guidelines, and acknowledged rules of technology have to be adhered to at all times. The warranty can and is therefore only applied to the quality of our products within the scope of our terms and conditions, not however, for their effective and successful application. This guideline has been technically revised; all previous versions are invalid.

The information contained in this technical data sheet is based on the results of our research and on our practical experience in the field. All given test data are average values which have been obtained under defined conditions. The proper and thereby effective and successful application of our products is not subject to our control. The installer is responsible for the correct application under consideration of the specific conditions.

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